

SCALING NETWORKS

- I. Position blade at 2" manually and measure blade to the log bunk. Blade should say 2".
- II. Put networks in Program mode.
- III. Computer will start you at low Core 1. Select previous one time to move to scaling mode.
- IV. When you have reached scaling mode select adjust (adjust is the Core 1 switch).
- V. You will be asked to enter the code. The code is Core 1 then Core 2. The computer should now say scaling point 1 = 1"
- VI. Place the High/Low switch that is located on the Core side into High and select adjust once. You should now read scaling point 1 = 2"
- VII. Select reset (reset switch located at operator station).
Computer should now read scaling point 2 = 32"
- VIII. Put the High/Low switch (on core side) on Low and select adjust. Computer should now read scaling point 2 = 31".
- IX. Put computer into Run Mode and manually move the blade to 31" and measure 31" down to the log bunk.
- X. When the blade is at 31", select reset (at the operators station).
- XI. Computer should now read the height of the blade on the normal display.
- XII. Go back into program and find the TARE number. See what that number is and remember it for the next step.
- XIII. Go back to Run mode and make several sets and offsets, checking the TARE number each time you reach the core of 6" each time. You will need to repeat this step until the TARE stops changing. Repeat 3 times to make sure TARE stays the same.